

TOLERANCES

(A) Outside Diameter: (+/- 0.12)
 (B) Inside Diameter: (+/- 0.12)

THICKNESS

(T) NPS: ≤ 18 - Per B16.48 (+ 0.12, -0)
 (T) NPS: ≥ 20 - Per B16.48 (+ 0.19, -0)

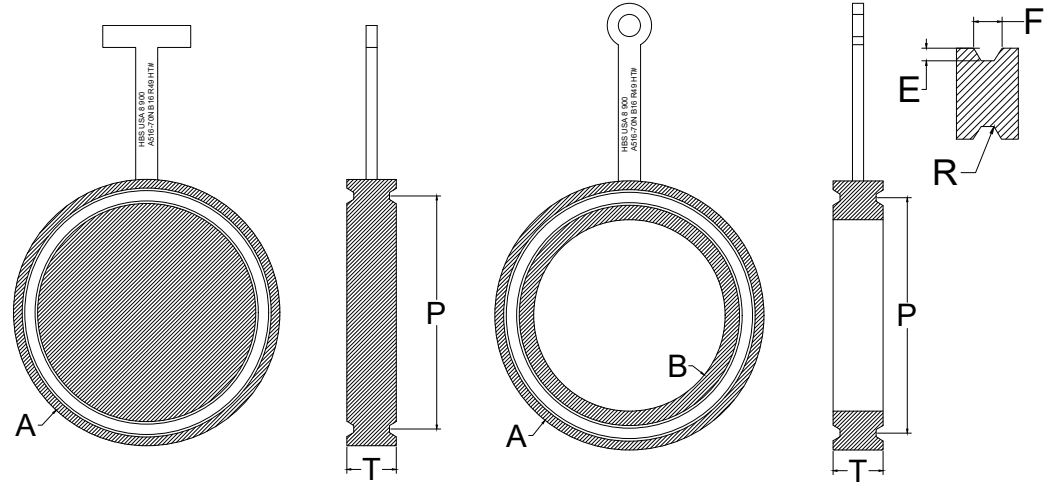
All Units: Inches, Pounds

RTJ FEMALE GROOVE

(E) Depth (+0.016, -0)
 (F) Width (+/- 0.008)
 (P) Pitch Diameter (+/- 0.005)

RADIUS AT BOTTOM

(R) ≤ 0.06 + 0.03, -0
 (R) >0.06 +/- 0.03
 23° (angle) = 1/2°



24 HOUR CALL OUT
 409.736.7665

150#	OD (A)	ID (B)	THICKNESS (T)	PITCH (P)	GROOVE WIDTH (F)	DEPTH (E)	RING #	PADDLE WT	SPACER WT
1"	2.50	1.32	0.75	1.875	0.344	0.250	15	1	1
1-1/4"	2.88	1.66	0.75	2.250	0.344	0.250	17	2	1
1-1/2"	3.25	1.90	0.75	2.562	0.344	0.250	19	2	1
2"	4.00	2.38	0.75	3.250	0.344	0.250	22	3	2
2-1/2"	4.75	2.88	0.88	4.000	0.344	0.250	25	5	3
3"	5.25	3.50	0.88	4.500	0.344	0.250	29	6	3
3-1/2"	6.06	4.00	0.88	5.188	0.344	0.250	33	8	5
4"	6.75	4.50	0.88	5.875	0.344	0.250	36	10	6
5"	7.62	5.56	1.00	6.750	0.344	0.250	40	14	7
6"	8.62	6.62	1.00	7.625	0.344	0.250	43	19	8
8"	10.75	8.62	1.12	9.750	0.344	0.250	48	32	11
10"	13.00	10.75	1.25	12.000	0.344	0.250	52	52	16
12"	16.00	12.75	1.38	15.000	0.344	0.250	56	85	31
14"	16.75	14.00	1.38	15.625	0.344	0.250	59	94	28
16"	19.00	16.00	1.50	17.875	0.344	0.250	64	130	38
18"	21.50	18.00	1.62	20.375	0.344	0.250	68	180	54
20"	23.50	20.00	1.62	22.000	0.344	0.250	72	215	59
24"	28.00	24.00	1.88	26.500	0.344	0.250	76	349	93