

TOLERANCES

- (A) Outside Diameter: (+/- 0.12)
- (B) Inside Diameter: (+/- 0.12)

THICKNESS

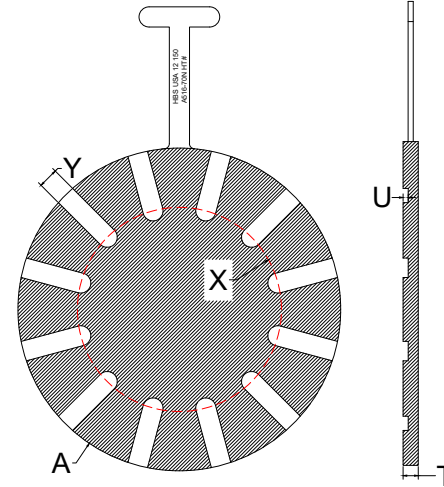
- (T) NPS: ≤ 18 - (HBS + 0.12, -0)
- (T) NPS: ≥ 20 - (HBS + 0.19, -0)
- (T) NPS: ≥ 26 - (HBS + 0.25, -0)

- (X) ID Groove (+/- 0.12)
- (Y) Width of Slot (+/- 0.12)
- (U) Depth of Slot (+/- 0.06)

STANDARD FINISHES

- Smooth Mill (Some Scale May Be Apparent)
- Spiral Serrated Machine (125-250 AARH)

All Units: Inches, Pounds



24 HOUR CALL OUT
409.736.7665

900#	OD (A)	THICKNESS (T)	# GROOVES (Z)	ID GROOVE (X)	GROOVE WIDTH (Y)	DEPTH OF GROOVE (U)	WEIGHT
1/2	2.38	0.88	4	0.25	0.25	0.25	4
3/4	2.62	0.88	4	0.43	0.25	0.25	4
1	3.00	0.88	4	0.60	0.25	0.25	4
1-1/4	3.38	0.88	4	0.90	0.38	0.25	5
1-1/2	3.75	0.88	4	1.10	0.38	0.25	5
2	5.50	0.62	4	1.50	0.50	0.25	6
2-1/2	6.38	0.62	4	1.77	0.75	0.25	7
3	6.50	0.62	4	2.30	0.75	0.25	8
4	8.00	0.62	8	3.15	0.75	0.25	12
5	9.62	0.62	8	4.06	1.00	0.25	16
6	11.25	0.62	8	4.90	1.00	0.25	21
8	14.00	0.62	8	6.87	1.00	0.25	30
10	17.00	0.62	12	8.50	1.00	0.25	43
12	19.50	0.62	12	10.12	1.00	0.25	56
14	20.38	0.62	12	11.18	1.00	0.25	60
16	22.50	0.62	16	12.81	1.00	0.25	73
18	25.00	0.62	16	14.44	1.00	0.25	89
20	27.38	0.62	20	16.06	1.00	0.25	107
24	32.88	0.62	20	19.31	1.00	0.25	153